# ATEKA by R BDM Dubus @ Machines

**ALUMINIUM CUTTING AND MACHINING SOLUTIONS** 



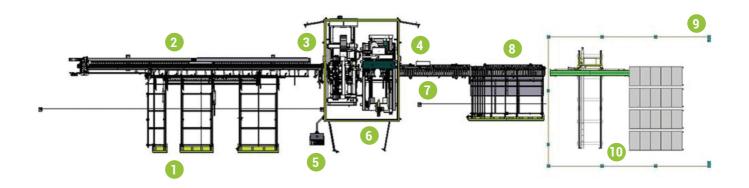
## A CONCEPT THAT FITS ALL NEEDS

#### **ALUMINIUM PROFILES :**

• Up to 1200 pieces per team. 100 french joineries.

### Principle of the **ATEKA** Series

- 1. Flat bars loader
- 2. Digital bar driver
- 3. Machining group 2 to 6 axes according to design
- 4. Horizontal and vertical cutting group with end milling (optional)
- 5. Operating console
- 6. Soundproofed safety cabin
- 7. Label or laser printer
- 8. Evacuation conveyor and storage table
- 9. Grids and safety cells
- **10.** 2-axis robot for sorting and storage of finished parts (optional)



#### **PROFILES • PANELS • SHUTTERS • COMPLEX GEOMETRIES • SMALL PARTS**

## IN THE JUNGLE SOLUTIONS, ATEKA ACCELERATES PRODUCTION

### 1. CUTTING

- Modular chassis equipped with vertical and horizontal cuts with 1 to 3 blades and end-milling carriage,
- Two chromed steel roller tables with X numerical positioning,
- · Parts kept as close as possible to the saw blades,
- · Digital wedging,
- Variable pressure of the pressers and digital positioning,
- Blades inclination up to +/- 30 °.

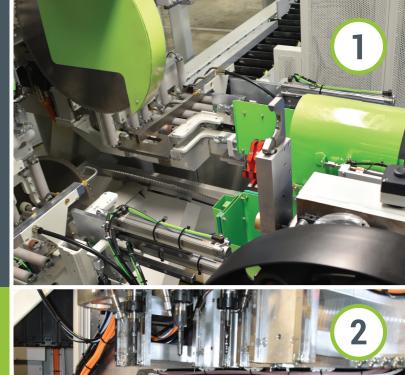
### 2. MACHINING

- Machining centre equipped with 16 spindles with digital inclination,
- · Digital wedging,
- Numerical axes in X, Y, Z with ball screw and Brushless motors,
- Machining capacity : Y: 300mm, Z: 280mm,
- Micro-spray device or dry machining.

### **3. ROBOTICS**

- 2 axis robot for automatic unloading in hidden time of machined profiles,
- · Robot for automatic fitting of accessories on profiles,
- Speeds up the production rates,
- · Limits the operator's handling and error's risk





# BOOST YOUR PRODUCTIVITY !

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